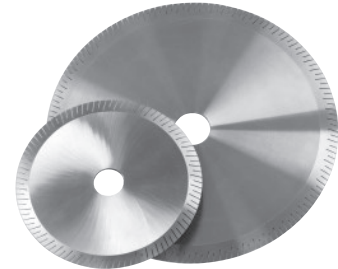**KuriCrimp™**
POWERED BY **op**

BLADE-SER Series
Serrated Replacement Blade

• Serrations help dissipate heat, extending blade life and reducing smoke generation.
• Acceptable for use with textile reinforced hoses.
• Not for use with hoses containing steel, helical reinforcement.

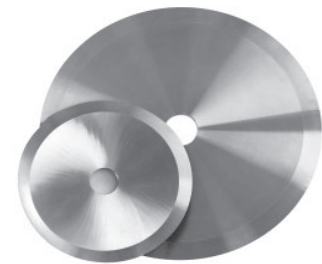| Part Number	Outside Dia. (mm)	Inside Dia. (mm)	Thickness (mm)
BLADE-SER250	250	40	3
BLADE-SER350	350	50	3
BLADE-SER400	400	50	4
BLADE-SER520	520	50	4

BLADE-SMT Series
Smooth Replacement Blade

• Acceptable for use with hoses containing steel, helical reinforcement.

Part Number	Outside Dia. (mm)	Inside Dia. (mm)	Thickness (mm)
BLADE-SMT250	250	40	3
BLADE-SMT350	350	50	3
BLADE-SMT400	400	50	4
BLADE-SMT520	520	50	4

BLADE-DIA Series
Diamond Replacement Blade

• Durable diamond coating greatly extends blade life.
• Acceptable for use with hoses containing steel, helical reinforcement.

Part Number	Outside Dia. (mm)	Inside Dia. (mm)	Thickness (mm)
BLADE-DIA250	250	40	3
BLADE-DIA350	350	50	3
BLADE-DIA400	400	50	4
BLADE-DIA520	520	50	4

Cautionary Statements:

Blade sharpening should only be performed by the blade manufacturer. (Contact Kuriyama Customer Service for sharpening service details.)

Ensure direction of blade rotation is correct as indicated by the arrow printed on the blade.

When using a new blade or newly sharpened blade, make initial hose cuts at a low speed. A newly sharpened blade will cut very quickly, which at a high speed could lead to overheating, potentially damaging the blade.

• Do not operate at excessive speeds that could potentially overwork the motor.
• Do not move or rotate the hose during cutting.
• Do not apply any solvents or lubricants to the blade.

When replacing the blade inspect for signs of wear, that the shaft rotates without vibrations and that the blade is perfectly perpendicular to the cutting surface. Before starting, actuate the hose pressing lever to ensure no interferences.

Kuriyama of America, Inc.™ www.kuriyama.com KKOPCA1220